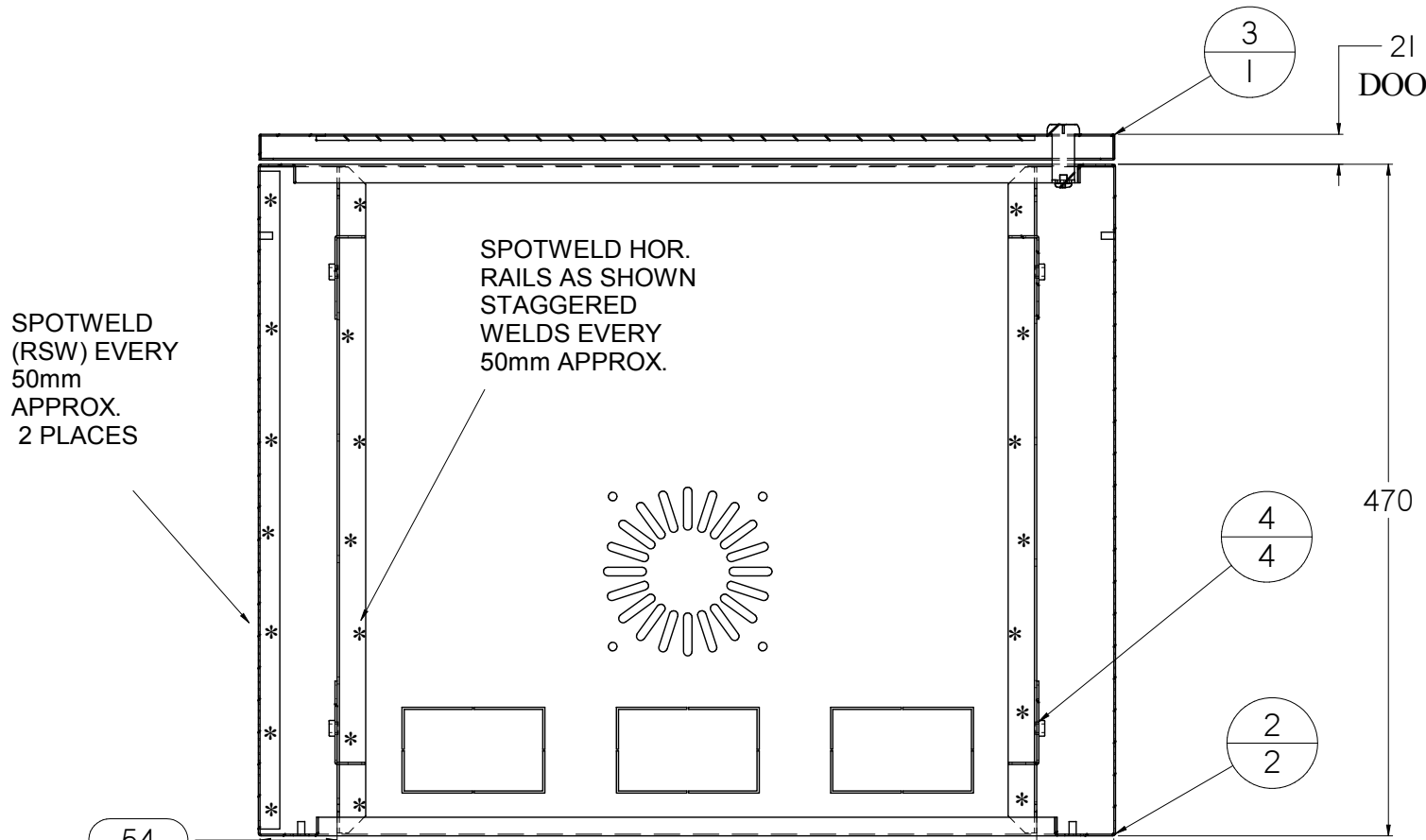


| REV. | REVISION HISTORY         | DATE       |
|------|--------------------------|------------|
| 0    | FIRST PRODUCTION RELEASE |            |
| 1    | HINGE HOLES ADDED        | 20/11/2007 |
| 2    | KEYHOLES ADDED TO BODY   | 24/11/2007 |

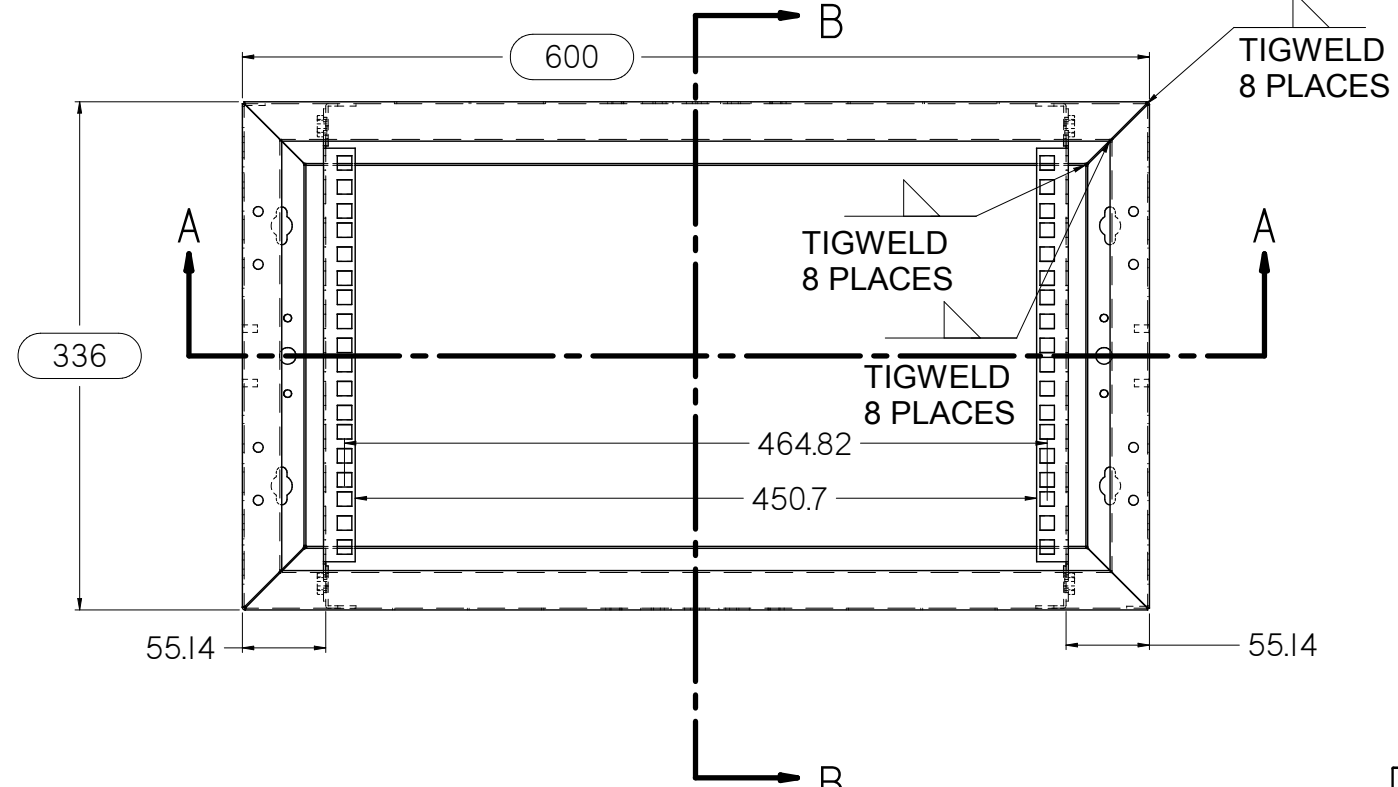


INSIDE OF CABINET TO OUTSIDE OF HOR. RAIL

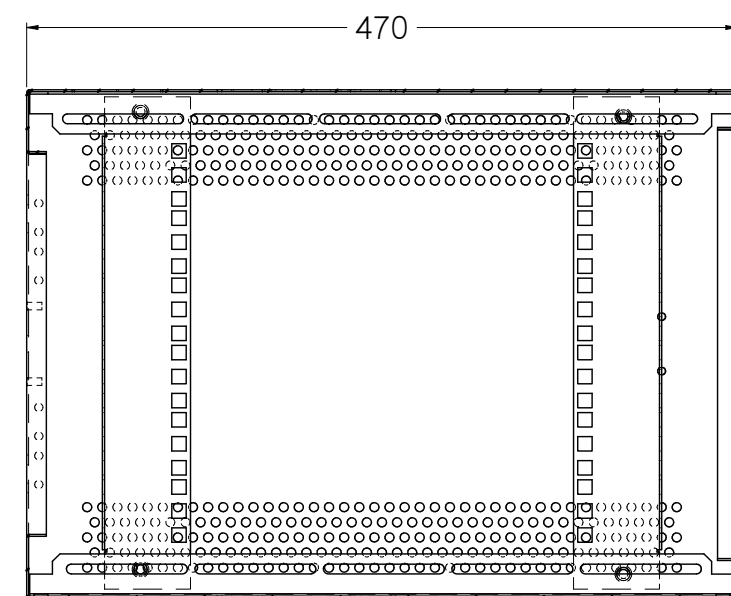
SECTION A-A

ADDITIONAL FASTENERS AND HARDWARE REQUIRED FOR COMPLETION  
 2 OFF DOOR HINGES  
 4 OFF M5 SERRATED FLANGE HEX NUTS (HINGE TO DOOR)&(ROD MOUNT BKTS TO CABINET)  
 4 OFF 4.75 DIA. POP RIVETS CODE 73-AS-6-2 (HINGE TO CABINET)  
 4 OFF M6 X 14 PAN POZI SCREW BLACK AND INTERNAL SHAKEPROOF WASHER (V.RAILS TO H. RAILS)

| Item Number | Document Number | Revision | Title                    | Quantity |
|-------------|-----------------|----------|--------------------------|----------|
| 1           | 470-HR-003      | 2        | HORIZONTAL RAIL 470 DEEP | 4        |
| 2           | 6-470-001       | 2        | 6 RU X 470 BODY HALF     | 2        |
| 3           | 6-DR-007        | 1        | DOOR 6 RU WALL MOUNT     | 1        |
| 4           | 6-VR-002        | 1        | 6RU VERTICAL RAIL        | 4        |



FRONT VIEW DOOR REMOVED



SECTION B-B

ASSEMBLY PROCEDURE -  
 SPOTWELD HORIZONTAL RAILS TO BODY HALVES.  
 TIGWELD BODY HALVES TOGETHER ON INNER CORNERS ONLY.  
 CHECK SIZE 600mm OVERALL  
 MINIMUM GAPS IN CORNERS  
 SPOTWELD BODY HALVES TOGETHER, THEN FUSION WELD OUTER CORNERS.  
 MASK THREADS  
 POWDERCOAT BODY, THEN FIT V.RAILS AND DOOR

NOTE: ALL DIMENSIONS EXTERNAL UNLESS NOTED OTHERWISE

|  |              |                           |  |           |                    |
|--|--------------|---------------------------|--|-----------|--------------------|
| <b>CRS</b>   | DRAWN BY:    | INITIAL                   | <b>TOLERANCES</b><br>TOLERANCES SET BY NUMBER OF DECIMAL PLACES. ie:<br>1 decimal - 0.0 = +/- 0.5mm<br>2 decimals - 0.00 = +/- 0.15mm<br>ANGLES +/- 0.5 deg.<br>○ DENOTES CRITICAL DIMENSION | MATERIAL  | FINISH             |
|  | CHECKED BY:  | INITIAL                   |  | PROJECT   | WALL MOUNT CABINET |
| FLAT PATTERN DISCLAIMER<br>AS INDIVIDUAL MANUFACTURERS TOOLING MAY VARY WIDELY IT IS THE MANUFACTURERS RESPONSIBILITY TO DETERMINE CORRECT FLAT SIZES OR WHETHER THE SUPPLIED FLAT DIMENSIONS ARE ACCURATE | SHEET 1 OF 1 | AS 1100                   | DRAWING NO.  | 6-470-000 | FILENAME:          |
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|  |              |                           |  |           | 20/08/2009         |