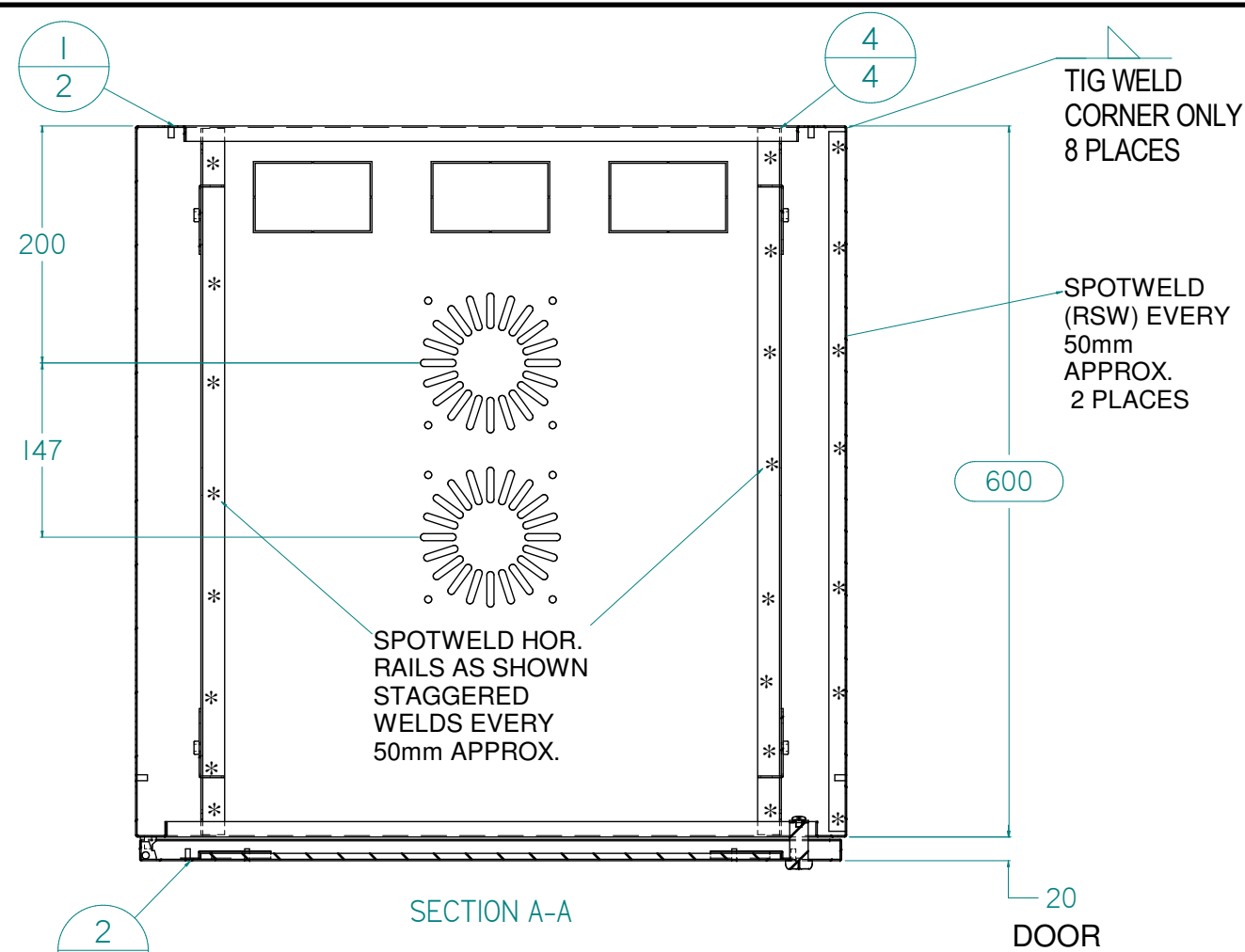
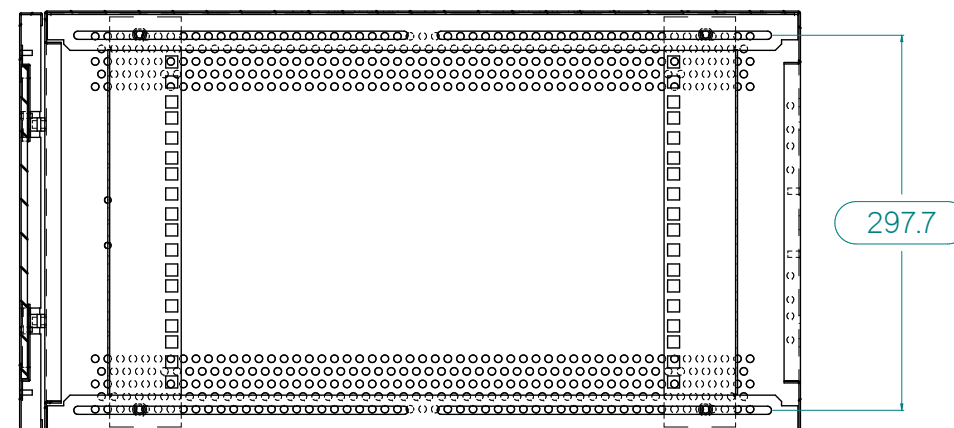
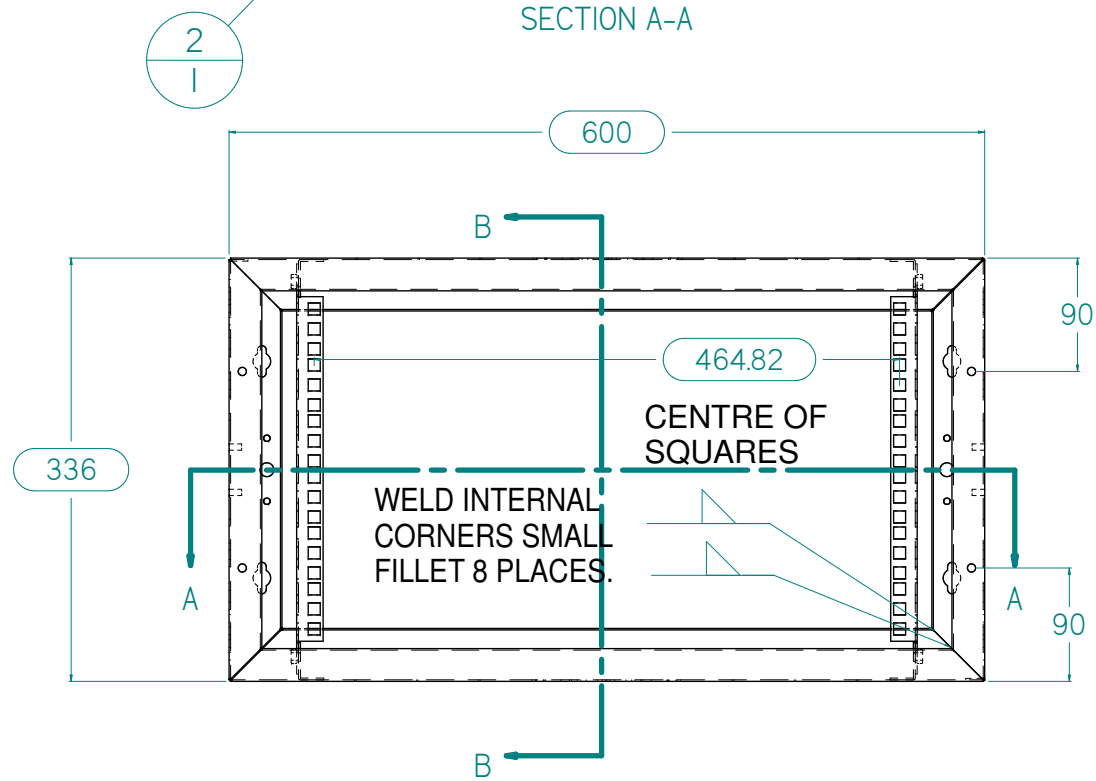


REV.	REVISION HISTORY	DATE
1	FIRST PRODUCTION RELEASE	10/03/2014
2-3	RE-DRAWN USING ACTUAL MODEL - NOT MARKED UP	07/12/2009
4	EXTRA HOLES FOR SECOND FAN ADDED	14/12/2009



Item Number	Document Number	Revision	Title	Material	Quantity
1	6-600-001	4	6 RU X 600 BODY HALF		2
2	6-DR-007	3	DOOR 6 RU WALL MOUNT		1
3*	6-VR-002	2	6RU VERTICAL RAIL		4
4	600-HR-003	2	HORIZONTAL RAIL 600 DEEP	15 MS	4

- ADDITIONAL FASTENERS AND HARDWARE REQUIRED FOR COMPLETION
- 2 OFF DOOR HINGES PT.NO. EMKA- 1110-U3 (OR CL-230-2)
 - 4 OFF M5 SERRATED FLANGE HEX NUTS (HINGE TO DOOR)&(ROD MOUNT BKTS TO CABINET)
 - 2 OFF M5 X 10 HEX SCREW (HINGE TO CABINET)
 - 4 OFF M6 X 14 THUMB SCREW BLACK AND INTERNAL SHAKEPROOF WASHER (V.RAILS TO H. RAILS)



ASSEMBLY PROCEDURE -
 SPOTWELD HORIZONTAL RAILS TO BODY HALVES.
 TIGWELD BODY HALVES TOGETHER ON INNER CORNERS ONLY.
 CHECK SIZE 600mm OVERALL
 MINIMUM GAPS IN CORNERS
 SPOTWELD BODY HALVES TOGETHER, THEN FUSION WELD OUTER CORNERS.
 MASK THREADS
 POWDERCOAT BODY, THEN FIT V.RAILS AND DOOR

NOTE: ALL DIMENSIONS EXTERNAL UNLESS NOTED OTHERWISE

DRAWN BY:	INITIAL	TOLERANCES SET BY NUMBER OF DECIMAL PLACES. ie: 1 decimal - 0.0 = +/- 0.5mm 2 decimals-0.00 = +/- 0.15mm ANGLES +/- 0.5 deg. ○ DENOTES CRITICAL DIMENSION	MATERIAL	FINISH
	CHECKED BY:		INITIAL	PROJECT WALL MOUNT CABINET
SHEET 1 OF 1		DRAWING NO. 6-600-000	FILENAME: 6-600-000.asm	
TITLE GENERAL ASSY. 6RU X 600CABINET		REV. 4	DATE 22/10/2014	

DIMENSIONS ARE ACCURATE