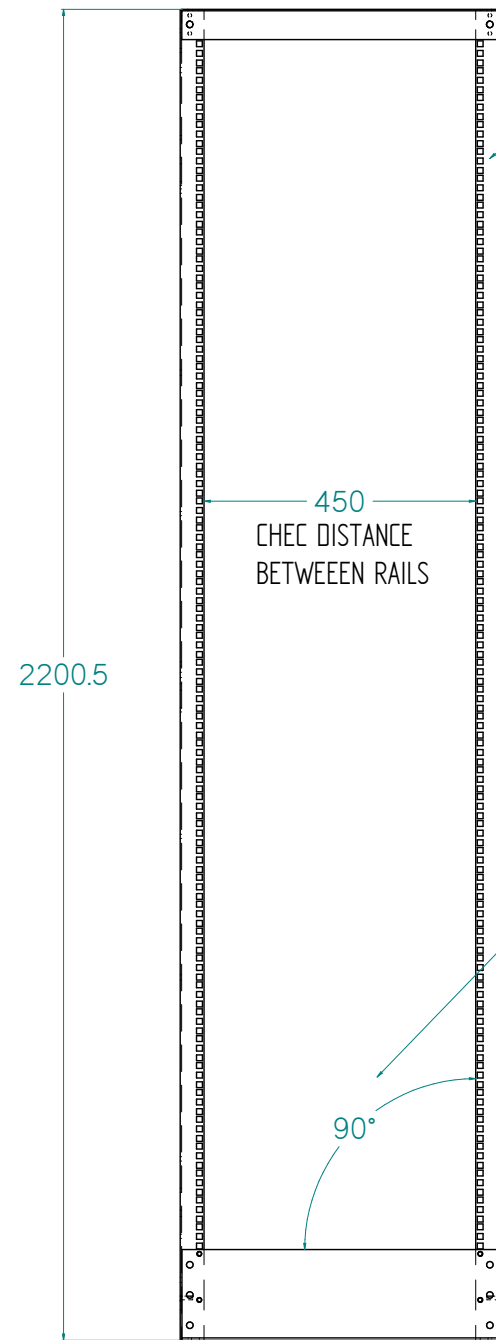


Item	Document No.	Rev.	Title	Material	Qty.
1	CRS-1050	6	45 RU V RAIL 150 DEEP LABRACK		2
2	CRS-1302	3	TOP TIE LABRACK 19"	2.50 M.S	2
3	CRS-2447	2	BOTTOM CROSS DOUBLE PATCHRACK	4.0 MS	2

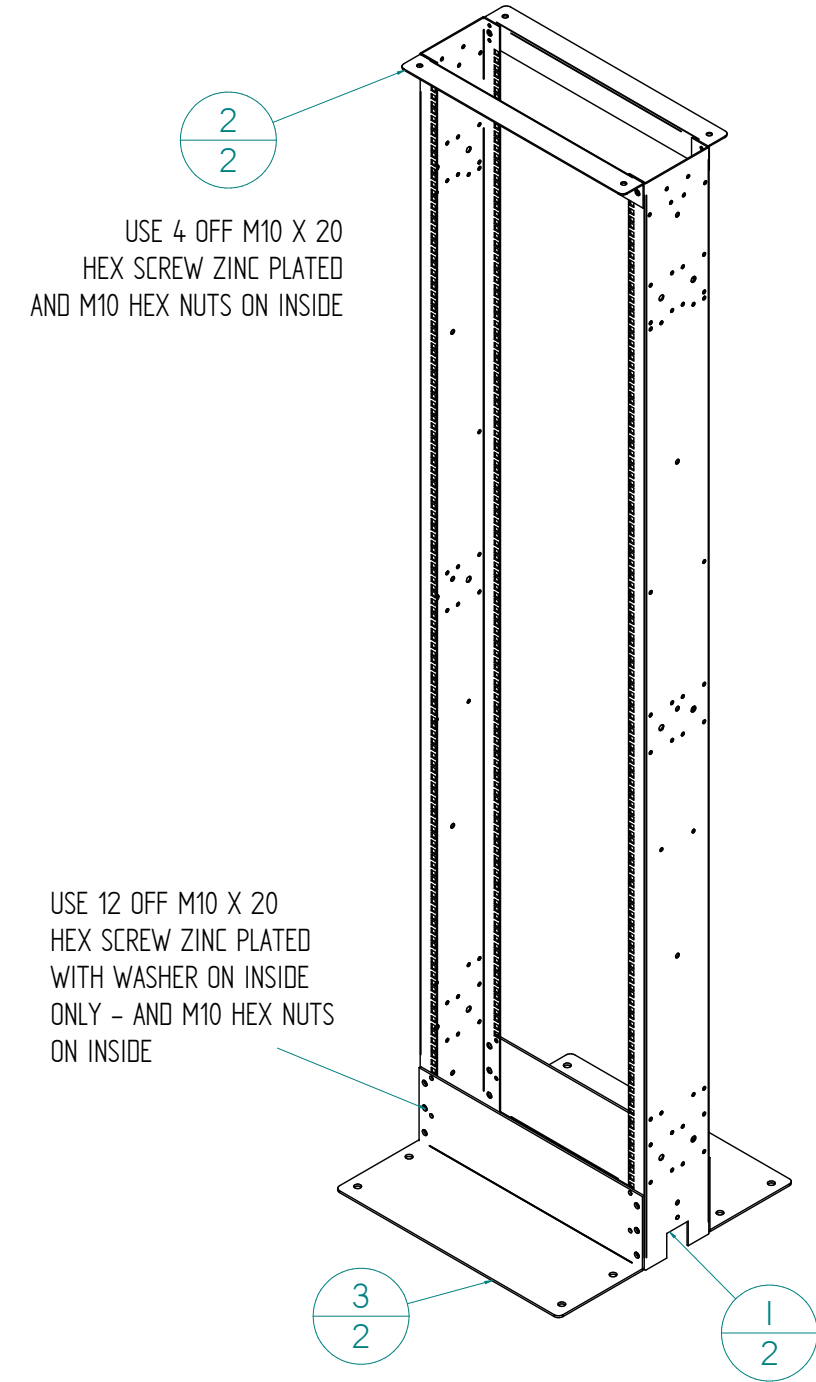
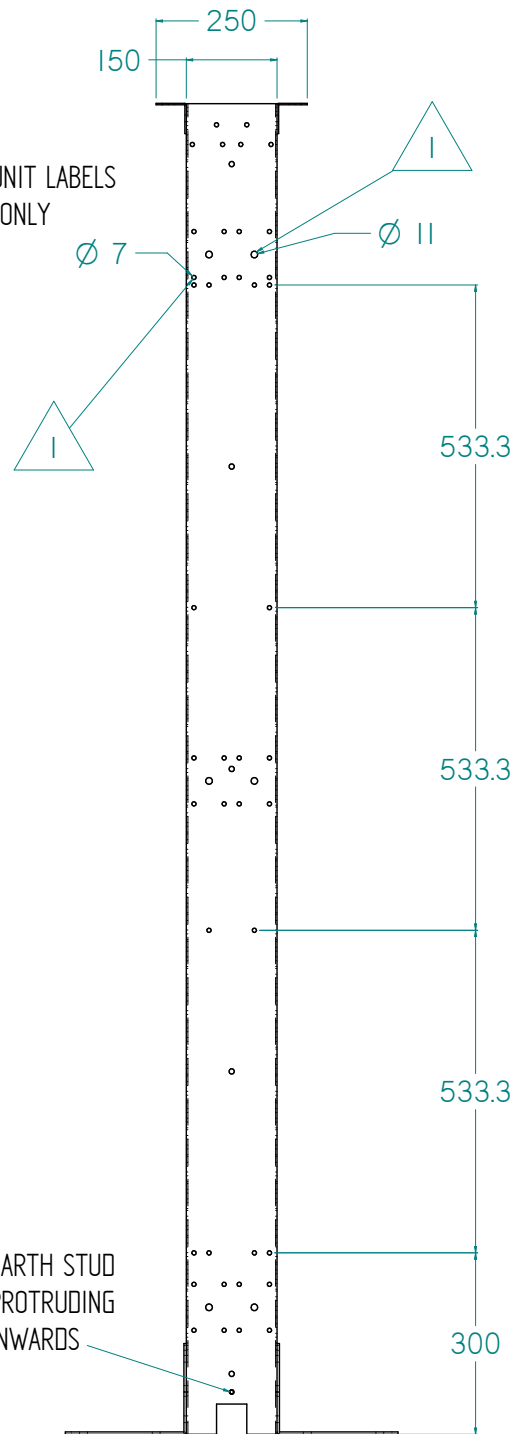
REV.	REVISION HISTORY	DATE
0	FIRST PRODUCTION RELEASE	3/02/2010
1	DIA. 11.0 HOLES ADDED 3 PLACES ON V RAILS-24 DIA. 7 HOLES ADDED	26/05/2011



AFFIX RACK UNIT LABELS TO ONE SIDE ONLY

CHECK RAILS ARE SQUARE TO BASE

EARTH STUD PROTRUDING INWARDS



USE 4 OFF M10 X 20 HEX SCREW ZINC PLATED AND M10 HEX NUTS ON INSIDE

USE 12 OFF M10 X 20 HEX SCREW ZINC PLATED WITH WASHER ON INSIDE ONLY - AND M10 HEX NUTS ON INSIDE

NOTE: ALL DIMENSIONS EXTERNAL UNLESS NOTED OTHERWISE

CRS	DRAWN BY:	INITIAL	TOLERANCES TOLERANCES SET BY NUMBER OF DECIMAL PLACES. ie: 1 decimal - 0.0 = +/- 0.5mm 2 decimals-0.00 = +/- 0.15mm ANGLES +/- 0.5 deg. ○ DENOTES CRITICAL DIMENSION	MATERIAL	FINISH
	CHECKED BY:	INITIAL		PROJECT	SATIN BLACK POWDER COAT
FLAT PATTERN DISCLAIMER AS INDIVIDUAL MANUFACTURERS TOOLING MAY VARY WIDELY IT IS THE MANUFACTURERS RESPONSABILITY TO DETERMINE CORRECT FLAT SIZES OR WHETHER THE SUPPLIED FLAT DIMENSIONS ARE ACCURATE	SHEET 1 OF 1		DRAWING NO.	PROJECT	
<small>THIS DRAWING AND ALL INFORMATION AND DESIGNS WITHIN ARE THE PROPERTY OF C.R.S. THE USE OF THE DESIGNS, COPYING IN WHOLE OR PART IS FORBIDDEN WITHOUT THE WRITTEN PERMISSION OF C.R.S. COPYRIGHTS RESERVED.</small>	AS 1100	CRS-2637	RNSH PATCHING RACK		A3
TITLE			FILENAME:	REV.	DATE
45 RU X 19" OPEN RACK FRAME			CRS-2637.asm	1	8/04/2015